

5/15/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE105-13141W3-3
Job Sheet 177619



Part No: RBE105-13141W3-3

Job Qty: 19 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/14/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RBE105-13141W3 REV A IPP REV A 18.02.13 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	19 Ea		5/14/18	0.00	0.00	Start Up Machining-3			
110	CNC Lathe	19 pcs		5/14/18	0.00	4.75	MORI SL2500Y			
120	QC	19 pcs		5/14/18	0.00	0.00	QC2 Machining-4			
130	QC	19 pcs		5/14/18	0.00	0.00	QC8 Machining-4			
150	Outsource	19 pcs		5/14/18			ATG001-VC	10		
160	Packaging	19 pcs		5/14/18	0.00	0.00	Packaging2			
170	QC	19 pcs		5/14/18	0.00	0.00	QC6			
180	Packaging	19 pcs		5/14/18	0.00	0.00	Packaging3-1			
190	QC21-SA	19 Ea		5/14/18	0.00	0.00	QC21			

Part Op 110 - 1-Machine as per DWG - FC004 FOLIO REV: AA DWG REV: A 2-Debur

Descriptions: 150 - Issue P/O to ATG: 1601946 ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER
SEALANT As Per Dwg RBE105-13141W3-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.375	6061-T6 Round Bar 2.375"	1.0260 ft (.054 ea)	90-Start up Operation	5098 549 (1.380)
		1.653 (.057)		5090 367 (2.43)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R2.375	1	4	0

Part Specifications

Specifications could not be found.



Container No: S122079



Part: RBE105-13141W3-3

Job No: 177619

Serial No/Batch: S122079

Revision: A

Inspector:

Exp Date:

Instructions:

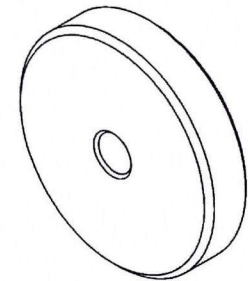
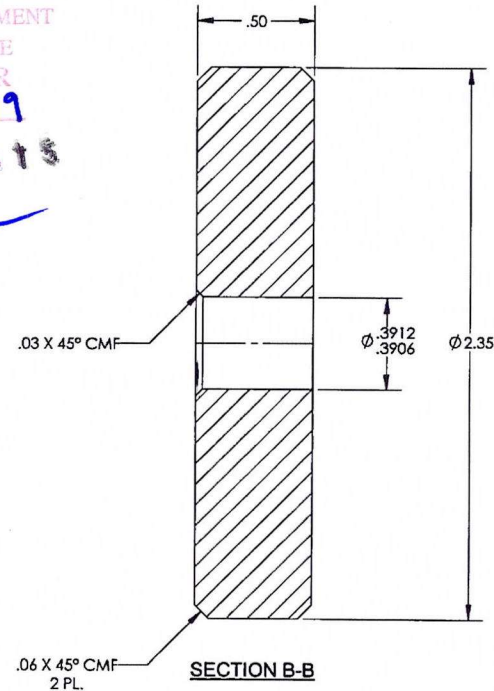
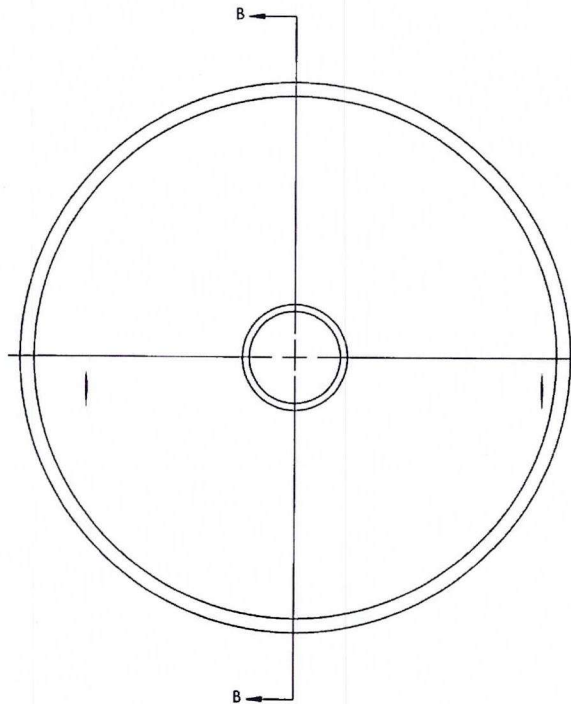
Date: 10/28/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 5/15/18 11:51 AM dart.logan.david

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 177619

20180515
n



RBE105-13141W3-3 PLATE

- NOTES:
1) MATERIAL: 6061-T6 / 7075-T6
2) HEAT TREAT: N/A
3) FINISH: CLEAR ANODIZE
4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A

DART AEROSPACE Newbury, Ontario, Canada	
TITLE PLATE	
PART NO. RBE105-13141W3	REV A
TOOL NO. RBE105-13141W3	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 12/4/2017	TOLERANCES: XXX ± .005
DRAWN BY: VM 12/04/2017	XX ± .01
CHECKED BY: VM 01/23/2018	X ± .1
MFG REVIEW BY: DP 02/12/2018	SCALE: NTS
APPROVED BY: ML 03/08/2018	SHEET 3 OF 4
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Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER PO041496

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041496

PO Date: 10/29/18

Due Date: 11/2/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178694	RBT400214-1	Frame Weld Mount -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	11/2/18	6 pcs	0 pcs	6 pcs	\$11.10/pcs	\$66.60
2	185476	RBE703A94-1130-01-05	Fixture Handle -Issue P/O to ATG; AS PER DWG RBE703A94-1130-01-05 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 - Certification of Conformity is required	Firmed	-	11/2/18	2 pcs	0 pcs	2 pcs	\$11.10/pcs	\$22.20
3	177619	RBE105-13141W3-3	Plate -Issue P/O to Group Altech: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT As Per Dwg RBE105-13141W3-3	Firmed	-	11/2/18	19 pcs	0 pcs	19 pcs	\$11.10/pcs	\$210.90

Grand Total: \$299.70

Order Notes

Procurement Quality Clauses
A005 right of entrv



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916373

Date: 30-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
2 ea	Part: RBE703A94-1130-01-05 Fixture Handle Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Job: 23985	Rev: K	Line: 2
19 ea	Part: RBE105-13141W3-3 Plate Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant .0004-.0010" (.4 - 1 mils) Job: 23986	Rev: A	Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>30/10/18</u> Certified Signature: <u>/</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			